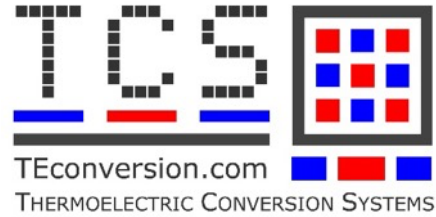


TCS – TEG Datasheet – rev A ~ ver 1



Test Conditions

General Accuracy on temperature difference: $\pm 0.25^{\circ}\text{C}$.

Cold-side temperature between 19°C and 25°C unless otherwise specified.

Clamping force: 220kg.

Optimum performance is obtained after cycling the device to high temperature to reduce thermal resistances.

All data presented in this datasheet is obtained experimentally

Mechanical and Thermal

Dimensions:

50mm x 50mm x 4mm (l x w x h). Wire length each: 150mm.

Wiring Diagram:

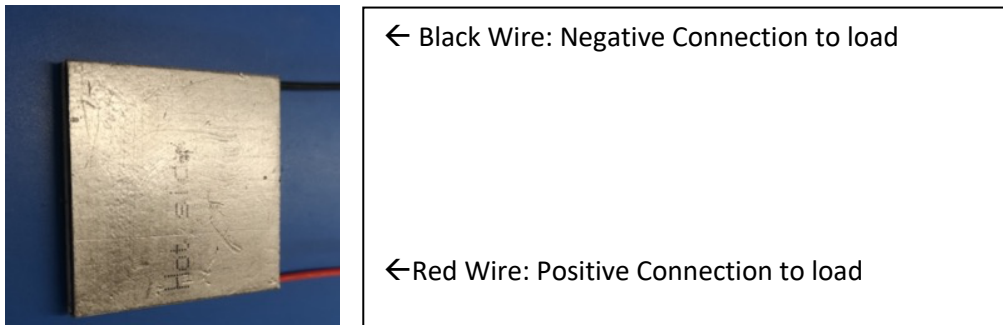


Figure 1 Picture of the TE device. Hot side labelled as shown on device.

Constant Temperature Difference TEG Characteristics

ΔT from 50K to 300K

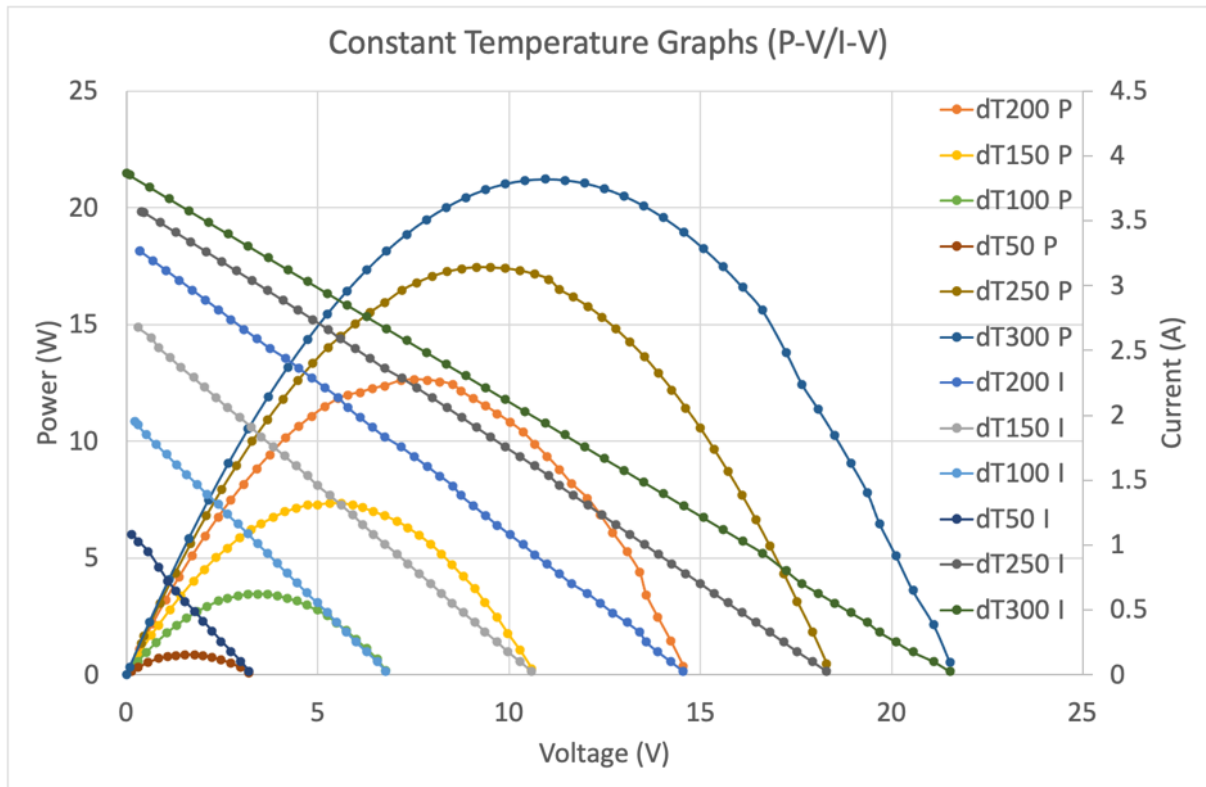


Figure 2 Voltage (V) and Power (W) vs Current (A). See Fig.

Temperature Difference	Maximum Power Point (W)
50	0.86500236
100	3.45921329
150	7.35172765
200	12.6345471
250	17.450405
300	21.2187604

Variation of Open-Circuit Voltage with Temperature

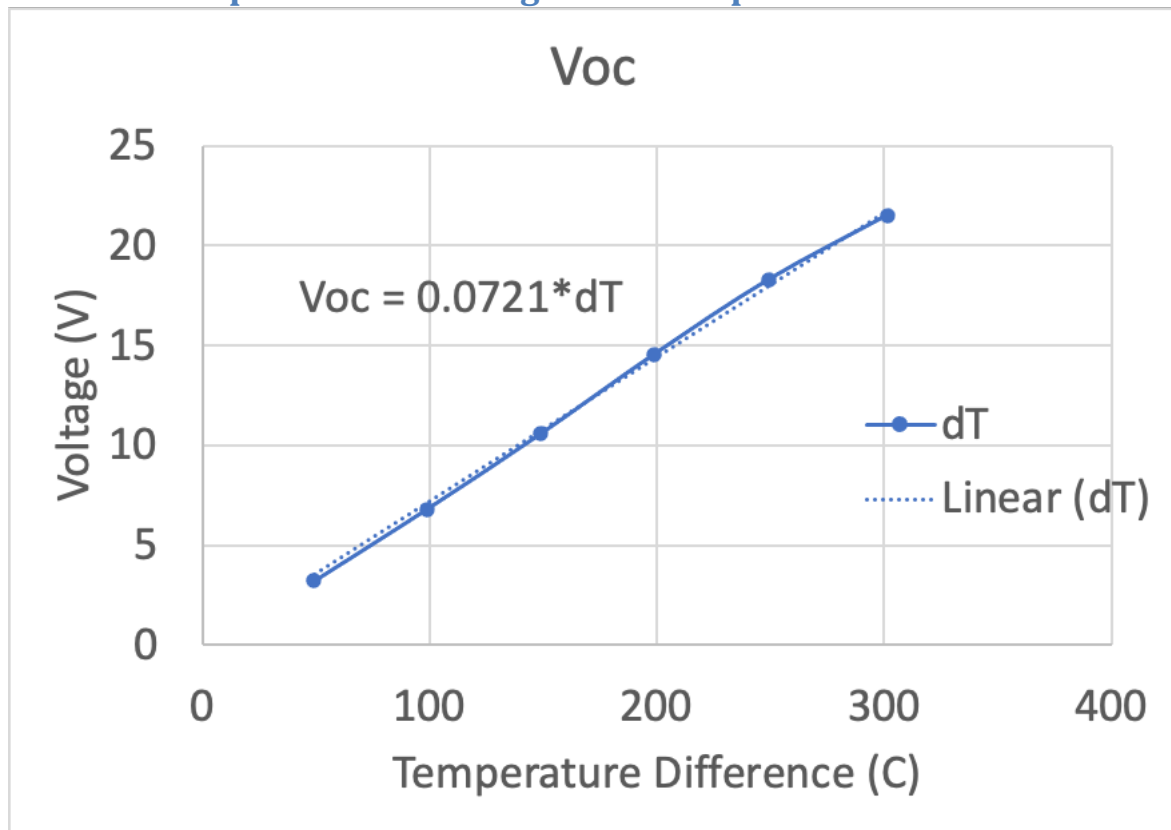


Figure 3 Open-circuit Voltage from the main circuit (Blue) vs temperature difference (°C). The mathematical relationship is also shown.

Variation of Short-Circuit Current and Internal Resistance with Temperature

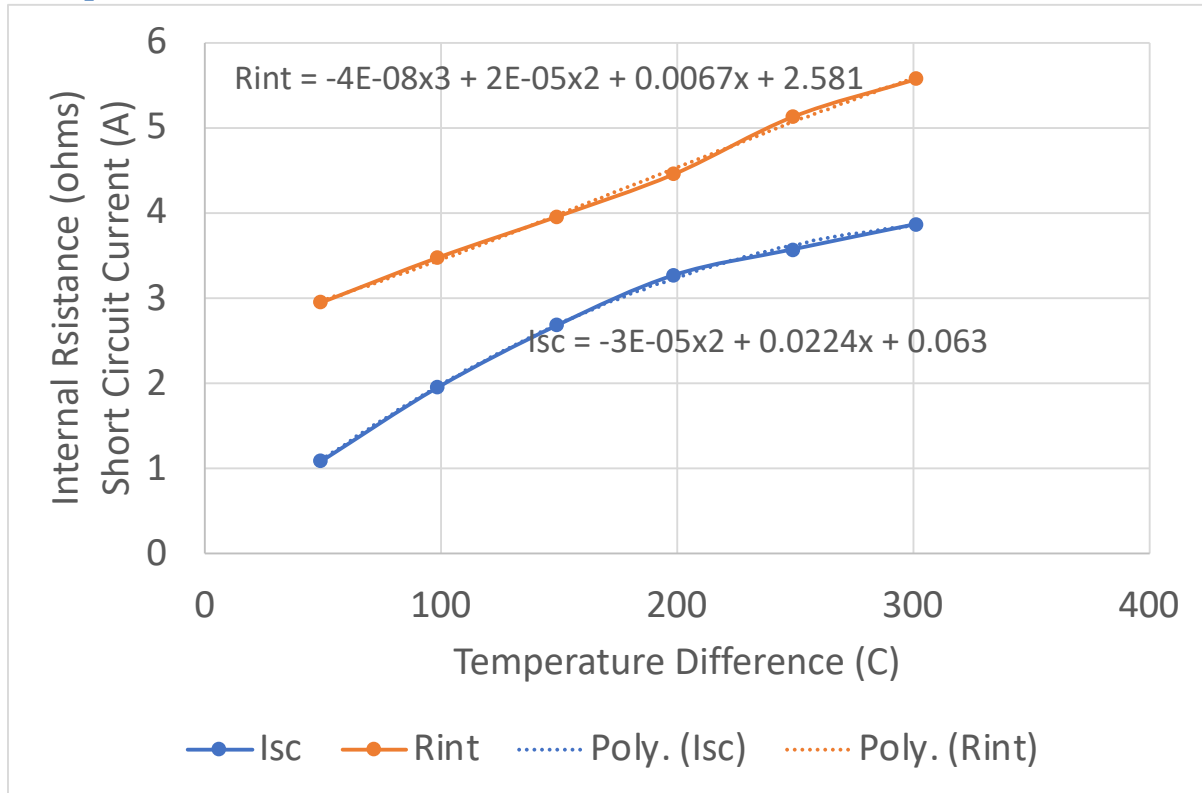


Figure 4 Short-circuit Current (Green) and Internal Resistance (Blue) of the main circuit vs temperature difference (°C). The mathematical relationship is also shown.

Mounting Considerations

In order to get the best possible performance from the TEG range of thermoelectric generators correct mounting of the device in the thermal system is essential. The following general guidelines should be followed:

- The hot- and cold-side heat exchangers should be flat ($< 0.05\text{mm}$) and polished for heat transfer (roughness $< 1\mu\text{m}$). Both surfaces should be parallel to one another.
- The recommended clamping pressure is 1.1MPa (175kg for a 40x40mm module)
- The clamping force should be applied evenly across the surface of the module. The use of Belleville or Thackery washers is recommended for torqued fixings to ensure the clamping force does not vary over the operating temperature range of the heat exchangers.
- Avoid introducing thermal short-circuits with the clamping mechanism. This may substantially reduce module power output and decrease system efficiency.
- Graphite coating offers the best long-term performance since it does not dry out at high temperature. Modules are available without a graphite coating if thermal grease is to be used. This offers a slight ($< 3\%$) reduction in output power but with a half the clamping pressure.
- Gap fillers with a thermal conductivity of $< 2\text{W/m.K}$ are not recommended and are likely to lead to significantly reduced output power.

Typical Applications

The TCS TEG range of thermoelectric power generation (TEG) modules is intended for use where high power output is required when the cold-side temperature is higher than for typical TEG systems. The modules also feature a continuous hot-side maximum temperature of up to 340°C with short-term transients of up to 400°C . Typical applications include:

- **Automotive:** exhaust gas energy recovery systems,
- **Domestic:** direct-contact stove power generators,
- **Industrial and Aerospace:** radiant heat or exhaust systems,
- **Space:** Radioisotope Thermoelectric Generator (RTGs),
- Other combustion-type appliances.

Thermal Cycling Test

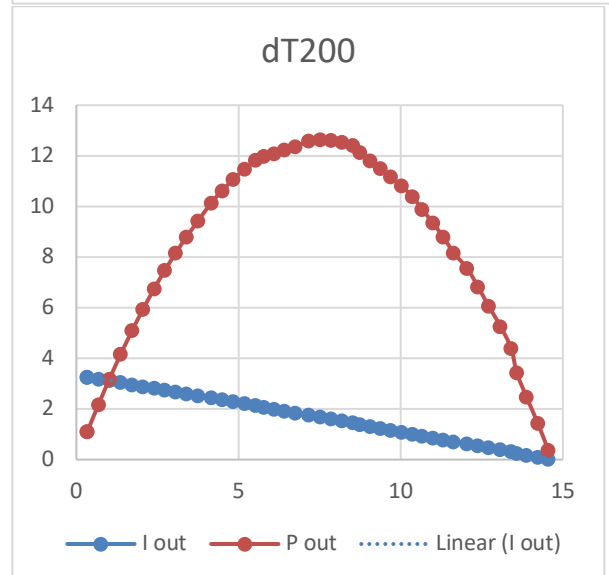
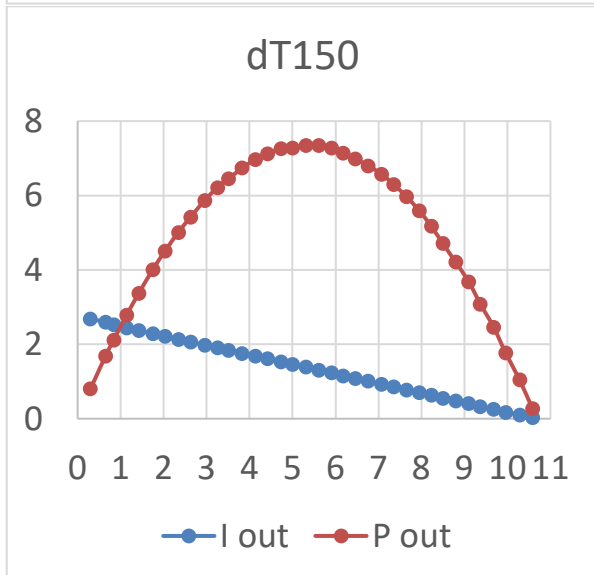
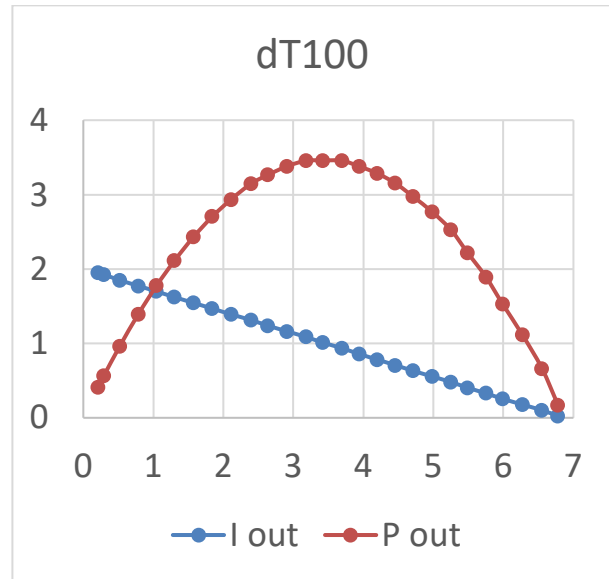
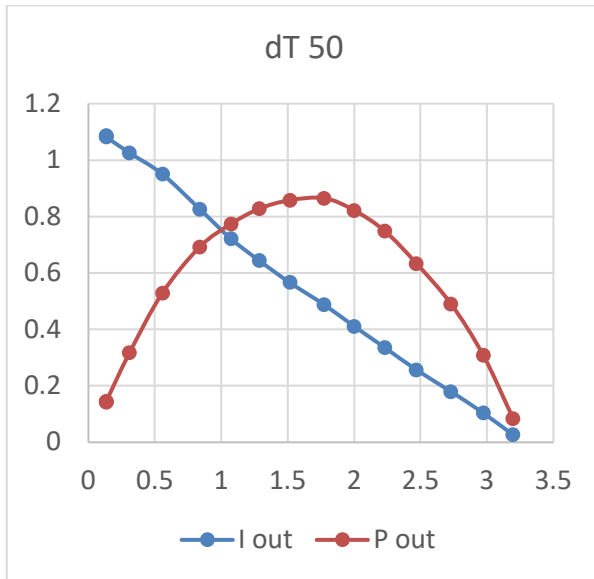
The TEG device was tested under thermal and electrical cycles for 30h of continuous operation. The hot-side temperature was cycled between 75 and 235 °C. The electrical load was varied between open-circuit and short-circuit conditions.

During this test, the variations recorded between maximum and minimum values obtained at identical thermal conditions are:

	Open-Circuit Voltage	Short-Circuit Current	Maximum Power
$\Delta T = 50^{\circ}\text{C}$	0.53%	0.25%	1.35%
$\Delta T = 100^{\circ}\text{C}$	0.30%	0.31%	0.59%
$\Delta T = 150^{\circ}\text{C}$	0.40%	0.48%	0.46%
$\Delta T = 200^{\circ}\text{C}$	0.05%	0.72%	0.19%

It should be noted that during the test performance did not degrade. Some values were greater during later tests.

Individual I-V,P Characteristics at Constant ΔT



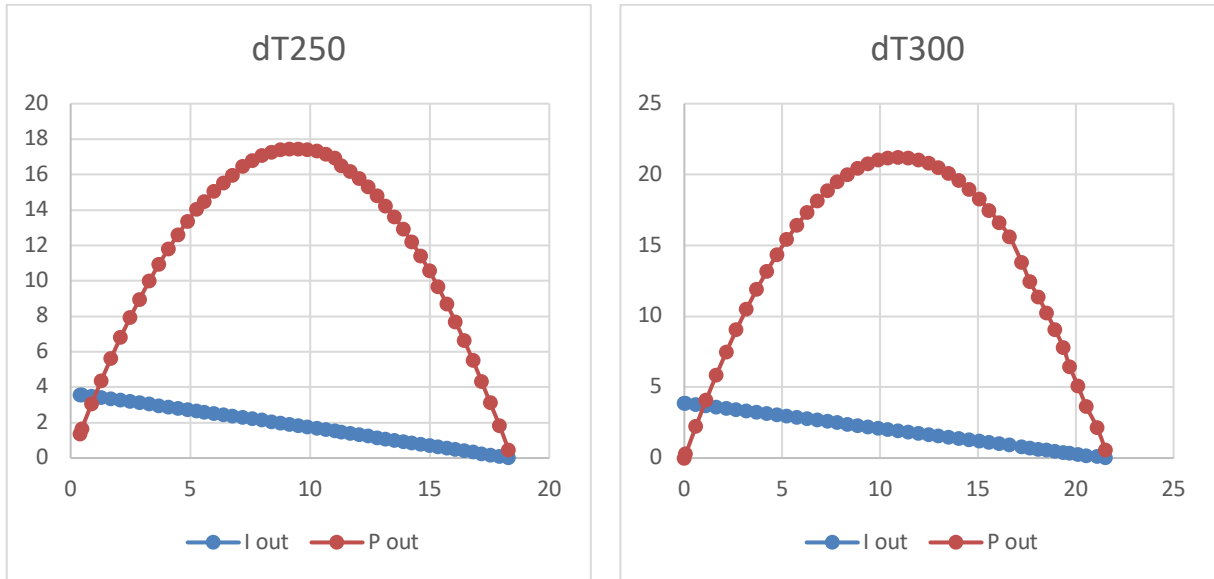


Figure 7 Individual plots for $\Delta T = 50, 100, 150, 200, 250, 300$ degrees Celsius. Voltage (V, Blue) and Power (W, Red) versus Current (A).

These data were measured on TCS automated test measurement system for thermoelectric devices. TCS cannot guarantee that same performance will be obtained on the customer's system. TCS reserves the right at any time without notice to change any specification and performance is subject to change without prior notice. TCS does not assume any responsibility for use of any device described. This TCS product is not authorised for use as critical component in life support devices.